History of Teaching and Research on Geosynthetics at I.I.T. Madras

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1. Introduction

The geosynthetics related activities at the Indian Institute of Technology Madras (hereafter referred to as IIT Madras) have started way back in mid 80's in a modest way. Prof. N. R. Krishnaswamy and Prof. T. S. Ramanatha Ayyar had paved the way for geosynthetics at the institute. They have initiated a new course titled "Reinforced Soil Structures" for post-graduate students of the geotechnical engineering program at the Department of Civil Engineering. Limited under-graduate and post-graduate student projects on the topics related to CBR value of reinforced subgrade, bearing capacity of reinforced soil beds were initiated. The laboratory facilities were limited to the direct shear and triaxial compression test machines and a few hand operated hydraulic jacks. The loads were measured using proving rings and the displacements were measured by the mechanical dial gauges. One continuing education program was conducted at IIT Madras with the support of ISTE and a booklet was published titled "Reinforced Soil Structures" in 1980's.

Since the inception, geosynthetic activities at the institute have expanded with time. Several masters and doctoral students have worked on geosynthetic related research topics. This write up provides a brief history of developmental activities pertaining to the geosynthetic materials at IIT Madras. It also describes the highlights of prominent research work carried out; important numerical & experimental facilities developed over the past decades, technical support extended to major industrial consultancy projects; geosynthetic relevant courses offered for undergraduate & postgraduate students, industry as well as to teachers of other engineering colleges.

2. Geosynthetics Related Educational Programs at IIT Madras

The educational programs on geosynthetics at IIT Madras started with a course titled "Reinforced Soil Structures" for the geotechnical engineering students in the latter part of the 1980's. This course was further expanded and the title was changed to "Geosynthetics and Reinforced Soil Structures" in the late 1990's with 40 hours of lectures. This has been offered continuously every year to the post-graduate students. The contents of this course include a brief history of geosynthetics, their manufacture and testing methods, design and construction of reinforced soil walls, embankments, foundations, flexible roads, landfills and filtration and drainage aspects. Typically about 30 to 35 post-graduate and senior level undergraduate students register for this course.

One major part of the course is the demonstration of the laboratory test methods pertaining to the geosynthetics. The test methods include determination of the index properties of the geosynthetics such as specific gravity, thickness, mass per unit area; strength properties of the geosynthetics using wide & narrow width tension tests, trapezoidal tear test, grab tension test, puncture strength test, dynamic cone penetration test; hydraulic properties like the apparent opening size, cross and in-plane flow tests and gradient ratio tests; connection strength between different types of wall panels and the geosynthetic reinforcement elements and interface properties between the geosynthetics and soil through pullout and modified direct shear tests.

Another course titled "Principles of Reinforced Soil Structures" has been introduced for the undergraduate students. This course is offered to the students as a regular 40 hour lecture course or as a self-study course with introductory lectures on each major topic in which a very elaborative course material handout is provided to the students. They are expected to read the material on their own and meet the teacher only for discussion and clarification of doubts. Typically about 30 to 40 students attend this course.

The geosynthetics and reinforced soil structures course has evolved with time and has resulted in a 40 hour video lecture course under the National Program on Technology Enhanced Learning (NPTEL) program which was uploaded to the NPTEL web site in 2013. These videos are freely available for download from the IIT Madras web site and through a video-sharing website YouTube. The interested students can post their questions and get clarification through e-mail.

More recently, an online certificate program has been initiated (July-November 2015) through the NPTEL office of IIT Madras. More than 2000 students from all over India and abroad have registered for this course. The students were given access to all the video lectures and specially prepared handouts for different lecture topics. The students are given weekly tutorials and one mid-semester examination and a final examination. All the examinations are completely computerised in view of the large number of students in the course. The final examination will be conducted at several centres all over India by M/s Tata Consultancy Services Ltd. on the similar pattern of GATE examination. The successful course participants will be awarded the course completion certificate by IIT Madras. In future, the students may be able to earn credits towards an academic

degree from IIT Madras upon successful completion of a series of related courses in an existing academic program.

Very recently, one new course titled "Barrier systems for waste containment" has been initiated. This course explores design concepts of various types of barrier systems, which are commonly used for containment of municipal as well as hazardous solid wastes. Course aims to enable the participants to design modern engineered barrier systems using an integrated approach, by considering the fundamentals of classical geotechnical engineering as well as concepts of interdisciplinary geoenvironmental engineering. The course also provides an in-depth knowledge pertaining to long-term performance of modern barrier systems under realistic scenarios, by understanding interaction between "waste-barrier-geomaterial". Very precisely, this course deals with an overview of barrier systems; composition of solid wastes; design of leachate collection system; fundamentals of contaminant transport; testing of materials; clay barriers (CB) and compatibility; geosynthetic clay liners (GCL); geomembrane liners(GM); design of cover liner systems.

3. Research Programs

The research work on geosynthetic related topics is performed through the student's thesis work of Master's and Doctoral level students and also through sponsored research projects. Till date, the topics of broad areas of research included the following:

- Reinforcement aspects of geosynthetics (geogrids and geocells)
- Creep behaviour of geosynthetics
- Reduction of earth pressures by use of compressible materials & geosynthetics
- Geosynthetic reinforced soil retaining walls
- Geosynthetic reinforced soil embankments
- ✤ Geosynthetic reinforced foundation soil
- Geosynthetic reinforced flexible pavements
- Geosynthetics for ground improvement
- Longevity of barrier systems
- Contaminant Transport through geosynthetic barrier systems

The list of the students and their thesis titles are shown in Table 1 and 2. The list of sponsored research projects taken up at IIT Madras along with the supporting organizations is illustrated in Table 3. A partial list of important journal papers that were published based on these works is listed at the end of the paper.

Table 1	List of Master	of Science (N	IS hv	Research)	Thesis and	Master	of Techno	logy P	roject '	Titles
Table 1.	List of Master	of Science (N	IS DY	Nescai (II)	Thesis and	wraster	of rechno	nugy I	TUJECI	1 Iues

Name of the scholar	Thesis or project title	Year of award
Raghavendra, H.B.	Studies on Geosynthetics as Soil Reinforcement	1990
Parashar, S.P.	Experimental Investigations on the Uplift Behaviour of Plate	1992
Atheney MA	Anchois with Geosynthetics	1005
Aulavali, M.A.	Geosynthetic Composites as Foundation Beds	1995
S. Ramakrishna	Investigation on Application of Coir Reinforcement in Geotechnical Engineering	1997
V. Sri Hari	Investigation of the Behaviour of Retaining Walls Suppored by Vertical Plate Anchors	1997
Subramanyam Reddy	Investigation of the Behaviour of Helical Anchors Under Horizontal Loads	2000
Ramesh, G. V.	Studies on the Behaviour of Soil Nailed Retaining Walls	2001
Hari, S.	Behavior of fly ash under static and cyclic loading	2002
Sudhakar, S.	Analytical and Experimental Studies on Geotextile Reinforced Road Subgrades	2004
Mageshnagarajan, M.	Behaviour of reinforced soil foundation systems with anchors	2005
Srihari, K.	Finite Element Analysis of Reinforced Soil Walls Subjected to Seismic Excitation	2007
Maniraj, S.	Assessment of Concepts and Methodologies used for Design of Cover Systems for Waste Disposal Facilities	2010
Selvaganesh, S	Development of Rapid Methodology for Determining Diffusion Characteristics of Geomaterials and HDPE Geomembranes used in Engineered Landfill as Liner Material	2010
Ramesh, Gadela	Numerical Investigations on the Behaviour and Performance of Geocell Reinforced Foundation Beds Under Static Loading	2019

Name of the scholar	Thesis Title	Year of award
Unnikrishnan, N.	Investigations on Reinforced Soil Embankments Subjected to Monotonic and Cyclic Loading	1998
Madhavi Latha, G.	Investigations on the Behaviour of Geocell Supported Embankments	2000
Dash, S. K.	Behaviour of Strip Footing Supported on Geocell Reinforced Sand Beds	2002
Jayalekshmi, S.	Studies on Geosynthetic Reinforced Retaining Walls	2004
Murugesan, S.	Geosynthetic Encased Stone Columns as Ground Reinforcement of Soft Soils	2008
Purnanandam, K .	Studies on Controlled Yielding Technique to Reduce Lateral Earth Pressure on Rigid Retaining Structures	2009
Sajna Sayed	Reliability Analysis of Reinforced Soil Retaining Walls using Conventional and Stochastic Finite Element Methods	2009
Anjana Bhasi	Performance Evaluation of Geosynthetic Reinforced Embankments Supported on Piles	2013
Ganesh Kumar, S.	esh Kumar, S. Treatment of Soft Clay Deposits by Combined Encased Stone Column and Vacuum Consolidation	
Sridhar, G.	Some Studies On Preloading Of Soft Clay Deposits With Special Reference To Vacuum Preloading Technique	2015
Rejoice, A. A.	Longevity of Geosynthetic Material under Realistic Field Conditions	
Sunil Ranjan Mohapatra	Analysis of the Behaviour of Ordinary and Geosynthetic Encased Granular Columns Subjected To Shear Loading	2016
Nithin Sudarsanan	Investigations on the Control of Reflective Cracking in Flexible Pavements Using Geosynthetics	2018
J. Jayapal	Geosynthetic Encased Granular Column Treatment of Soft Clays: Numerical Analysis and Development of Design Charts	2021

Table 2. List of Doctor of Philosophy Thesis Titles

Title of the Project	Duration	Sponsoring Agency
Studies on Geosynthetic Based Erosion Control	April 2010 to April	National Institute of Ocean
Measures Along East Coast of India between	2014	Technology, Chennai
Chennai and Sriharikota		
Investigations on Vacuum Consolidation of	April 2009 to March	DST, New Delhi
Soft Clay Deposits	2013	
Characterisation of Creep Response of Woven	July 2006 to April	Garware Wall Ropes Ltd., Pune
Geotextiles	2008	
Investigations on Modern Technologies for	April 2005 to	MHRD, New Delhi
Construction of Road/Rail Embankments on	September 2008	
Soft Clay		
Investigations on the Anchored Retaining	April 1998 to October	MHRD, New Delhi
Walls for Railway and Highway Applications	2000	
Strength and stiffness of Geocell Reinforced	April 1997 to	Netlon India Ltd Vadodara
Soft Soil Subgrades	May 1999	
Geosynthetics in Reinforced Earth	April 1995 to October	DST, New Delhi
Embankments	1998	

The above research projects have supported the laboratory development and providing financial support to the research scholars. Some large-scale field tests and laboratory based studies were performed on the use of geosynthetics. The deployment of a rope net gabion filled with geotextile sand bags is shown Fig. 1. Using this technology shore line stabilization has been demonstrated with the help of locally available beach sand and unskilled labour. The use of geocells for construction of experimental road bases in highly expansive soils and through desert soils is also demonstrated and the same is presented in the form of Figs. 2 and 3.

4. Some Major Consultancy Projects

The researchers at IIT Madras have provided consultancy services to several public and private sector industry for the construction of reinforced soil retaining walls, embankments, flexible road bases, engineered landfills, ground improvement works, etc. Some of these projects are briefly described in the following.

The faculty members from IIT Madras were involved in the design and construction of 70 m high reinforced soil embankment at the runway of Kannur International airport. The analysis and design was a challenging task due to difficult site conditions and heavy rain fall. Some pictures from the site that show the overall runway end safety area (RESA), drainage arrangement, toe wall built of gabions and vegetation for surface projection are shown in Figure 1.



Figure 1. Some pictures from Kannur International Airport

The construction of the first major hazardous waste landfill at Visakhapatnam was a big challenge as the entire landfill was built above the existing ground level. The construction of the embankment had to utilize the zerosite granules that are plentiful at the site. Large size direct shear tests were performed to determine the shear strength properties of this waste product mixed with different fractions of the local soil for deciding the optimum mix content and the compaction properties. The testing of the different varieties of geogrids, geotextiles, geomembranes and their joints had involved in developing much of the laboratory test facilities at the institute. The data required for the design and construction of the embankment was provided based on extensive laboratory tests performed at the institute. The unique connection strength apparatus that was developed with the help of industry support has been used extensively to recommend the connection strength between facing panels & modular blocks and different varieties of reinforcements. For several projects, the adequacy of the connection strength was verified using these facilities. Especially, the pullout capacity of steel and polymeric strips and method to enhance their pullout capacity by use of anchors was explored by several organizations with the help of this unique facility in the country. Some typical pictures from some of these tests are shown in Figures 2 to 9.



Fig. 2. Sand bag filled rope net gabions for shore line protection



Fig. 5. Steel grids with a concrete block anchor



Fig. 3 Geocell reinforced road base on highly expansive soil



Fig. 6. Steel strips with end anchor



Fig. 4. Geocell reinforced road in desert by Indian army



Fig. 7. Testing of positive connection



(a) View of the site





(b) Vacuum tube connected to PVD(c) Installation of PVDFig. 8. Vacuum assisted pre-consolidation of soft clay soils



Figure 9. Strength of subsoil before and after vacuum treatment

5. Continuing Education Programs and Training

Several continuing education programs on the geosynthetics with 3 to 5 days duration were organised under the Quality Improvement Program of AICTE for teachers from different engineering colleges and under the Continuing Education Programs for practicing engineers. These courses are conducted periodically every alternate year over the past 30 years. On two occasions, these programs were conducted exclusively for the engineers from the railways to address challenges associated with railway embankments construction with geosynthetics. The lectures in these courses are delivered by faculty members from IIT Madras and other eminent engineers from private industry and other institutes. The total number of teachers/engineers trained under these programs is more than 500 over the past several years. A unique international training program titled Educating the Educators (EtE) sponsored by the International Geosynthetics Society was organized at IIT Madras in February 2019. The course faculty included both national and international academicians and practicing engineers.

6. Geosynthetic Testing Laboratory

The geosynthetic testing laboratory at IIT Madras has evolved with the growth of the research activities in this field. Initially, the facilities were quite limited owing to the paucity of funds. With the availability of sponsored projects and consultancy projects from private industry, the laboratory had undergone substantial improvements over the past 20 years. Some major facilities housed in the laboratory are listed below:

- ♦ Ultra Gas Pycnometer to measure specific gravity of geosynthetic material (Fig. 10)
- ✤ Geosynthetic thickness measuring apparatus (Fig. 11)
- Dog Bone Sample Cutter for tensile testing (Fig. 12)
- 150 kN Universal Testing Machine, UTM (Fig. 13) with computer controlled test and data acquisition. Using this apparatus along with different fixtures (wide width and narrow width grips for performing tensile strength tests on geogrids, geotextiles, geomembranes, grab tension tests, trapezoidal tear tests) the mechanical properties of various geosynthetic materials can be obtained.
- ✤ A 5 kN capacity UTM for testing of assessing the mechanical characteristics of very low strength geosynthetics such as wires, fibres (Fig. 14).
- ✤ 50 kN hydraulic servo-controlled cyclic test apparatus for performing model tests on soil structures with a large steel tank of plan dimensions 1.8m × 1.8m and height of 1.5 m (Fig. 15).
- CBR puncture test apparatus to obtain puncture strength of geotextiles and geomembranes (Fig. 16)

- ✤ 300 mm size direct shear apparatus for determining the interface properties and properties of coarse aggregates
- 60 mm size modified direct shear test apparatus to test the interface strength between geosynthetics and soil
- ✤ Large-scale test apparatus (1.5 m long × 1 m wide and 1 m height) to determine the pullout behavior of geosynthetics and connection strength between geosynthetic reinforcements and facing panels and facing blocks (Fig. 17).
- Geosynthetics accelerated creep testing apparatus (Fig. 18)
- In-plane permeability apparatus for geosynthetics
- Cross-plane permeability apparatus for geosynthetics
- ✤ Long term permeability and gradient ratio test apparatus
- ✤ Large-size puncture test apparatus to assess the burst strength of rope nets
- ✤ Gas Chromatography (Fig. 19)
- Flexible Wall Permeameter to determine hydraulic conductivity of GCLs (Fig. 20)
- Melt-Indexer (Fig. 21)
- Environmental Stress Crack Resistance Apparatus (Fig. 22)
- Sample Notcher for Environmental Stress Crack Resistance Test (Fig. 23)
- ✤ Gas Permeability Apparatus (Fig. 24)
- Apparatus for determining VOCs diffusion through geomembranes
- ✤ UV-Weatherometer (Fig. 25)
- ✤ Gas Diffusion Apparatus (Fig. 26)
- ♦ Medium size centrifuge for geotechnical testing (Fig. 27)
- ✤ Gas diffusion apparatus (Fig. 28)
- Vacuum pump for applying vacuum to soils
- ✤ Electronic Load cells, LVTDs, pressure cells
- Sieve test apparatus for determining the Apparent Opening Size of geotextiles
- ✤ Hydro-pneumatic system for applying constant pressure on large soil tanks
- Miniature electronic pore pressure and soil pressure cells
- Cone drop apparatus to assess the damage potential of geosynthetics

Fig. 10 Gas Pycnometer	Fig. 11 Thickness Gauge	Fig. 12 Dog Bone Sample Cutter		
Titus Otean	Tinlus Otsen			
Fig. 13 UTM of 150 kN Capacity	Fig. 14 UTM of 5 kN Capacity	Fig. 15 Servo-Controlled Cyclic Test		
		Appin and so if you have capacity		
Fig. 16 CBR Puncture Test	Fig. 17 Apparatus For	Fig. 18 Accelerated Creep Testing		
	Fig. 20 Fig. 21 W H			
Fig. 19 Gas Chromatograph to Determine Diffusion Properties of Geomembranes for VOCs	Permeameter to Determine Sorption and Hydraulic Conductivity of GCLs	Fig. 21 Melt Indexer		



7. Way Forward

The geosynthetic activities continue to pick up the momentum. Some new areas of research, especially on the control of reflection cracking in flexible pavements using natural and geosynthetic fibres, environmental applications, longevity studies of geosynthetics, diffusion studies on geosynthetics, application of geosynthetic in dams and canal lining works are taken up by the institute.

8. Related Published Papers

a) Featurted Articles in Professional Practice Magazines

- 1). Construction of High Geosynthetic Reinforced Soil Retaining Walls in India, The Master Builder, November 2014, 134-136.
- 2). Geosynthetics Lower Carbon Footprint, Infrastructure Today, August 2014, 12, No. 1, 54-56.
- 3). Stabilisation of Soft Clays using Vacuum Consolidation Technique, The Masterbuilder, Indian Construction Magazine, October 2008, 150-152.
- 4). Geosynthetic Encased Stone Columns for load support in soft clay soils, The Masterbuilder, Indian Construction Magazine, February, 2009, 88-92.
- 5). Modern Ground Improvement Techniques, Science and Technology Weekly Supplement of Hindu News paper April 1996.

b) Selected Technical Publications in Peer Reviewed Journal & Conferences

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- 2. Krishnaswamy, N. R. and Raghavendra, H. B. (1989b). "Evaluation of Soil-Geosynthetic Bond characteristics", International Workshop on Geotextiles, Bangalore 1989.
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